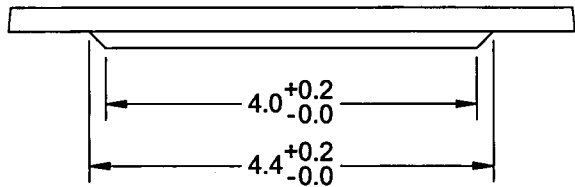
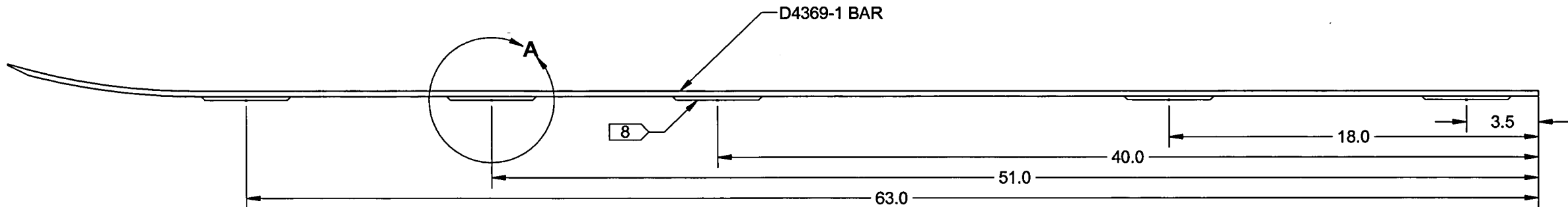


ITEM	QTY	P/N	DESCRIPTION
	-041		
	X	D4369-041	BAR WELDMENT
1	1	D4369-1	BAR
2	A/R	8259/2059B	HARD SURFACING



8
DETAIL A
5 PL
SCALE 3X



D4369-041 BAR WELDMENT

NOTES:

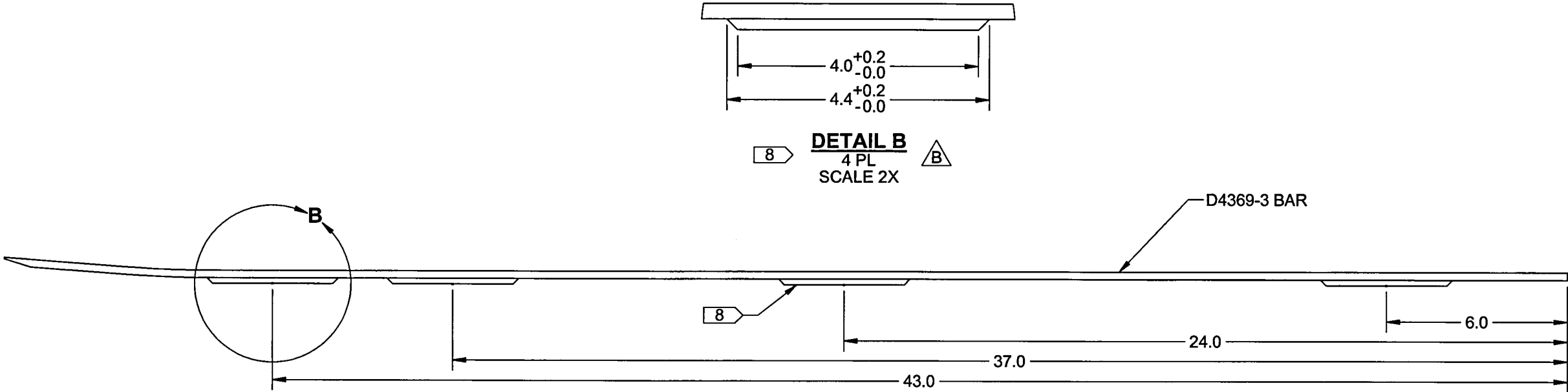
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 3.23 lbs
- 8) BUILDUP HARD SURFACING 0.18 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2017-08-10
ECN 17-615

APPROVED

B	UPDATE NOTE 8 TO INCLUDE AUTOMATED PROCESS. ADD -041/-043 WELDMENTS	SAD	17.06.25
A	NEW ISSUE	SC	11.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	SAD		
CHECKED	WM	DRAWING NO.	REV. B
MFG. APPR.	RQ	D4369	SHEET 1 OF 3
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	BAR WELDMENT	NTS
DATE	17.06.25	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

ITEM	QTY	P/N	DESCRIPTION
	-043		
	X	D4369-043	BAR WELDMENT
1	1	D4369-3	BAR
2	A/R	8259/2059B	HARD SURFACING



D4369-043 BAR WELDMENT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.30 lbs
- 8) BUILDUP HARD SURFACING 0.18 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2017-08-10

APPROVED

DESIGN	SC	DART AEROSPACE USA, INC.	
DRAWN	SAD	EUGENE, OR	
CHECKED	WM	DRAWING NO.	REV. B
MFG. APPR.	RQ	D4369	SHEET 2 OF 3
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	BAR WELDMENT	NTS
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